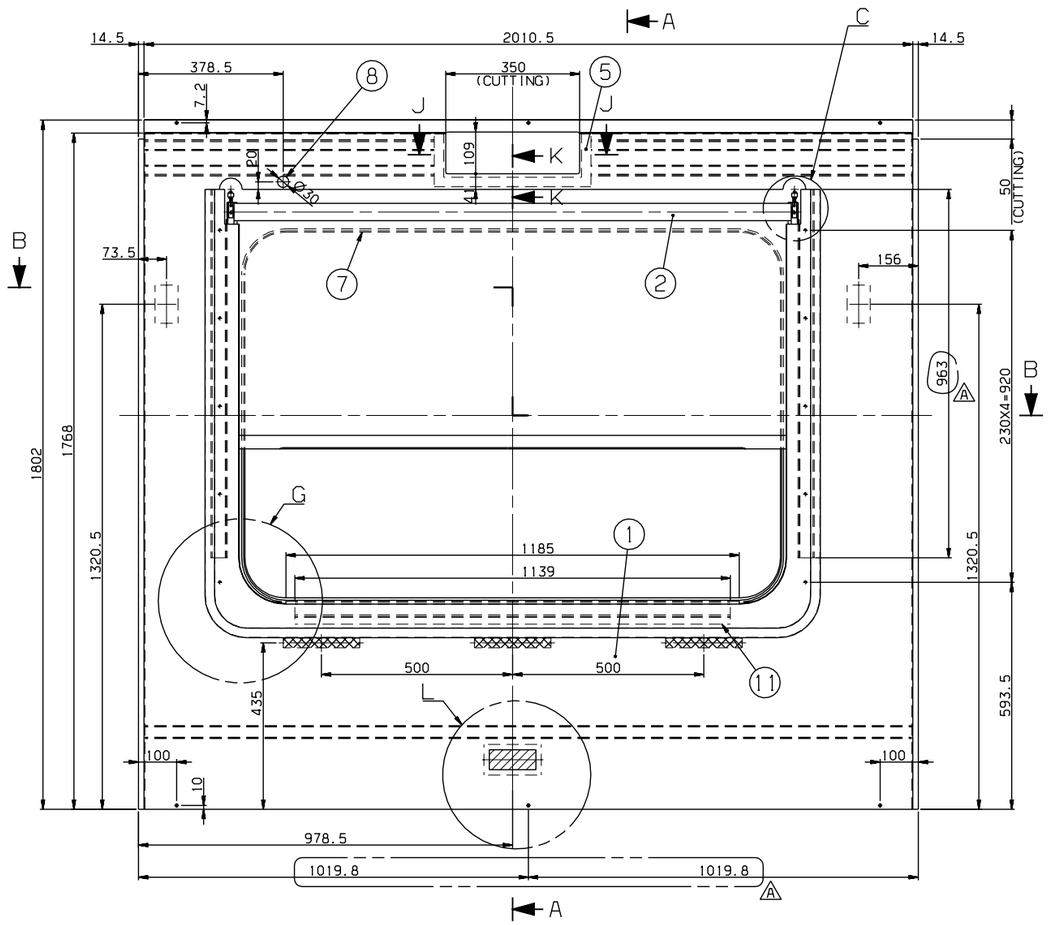
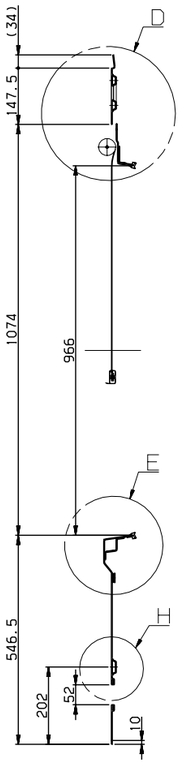
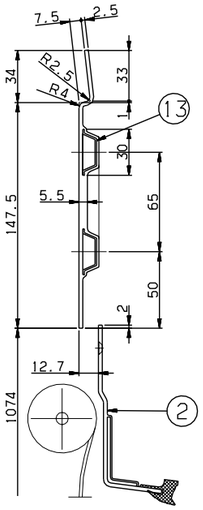
SPECIFICATION APPLIED

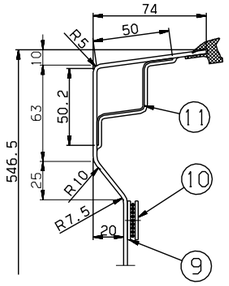




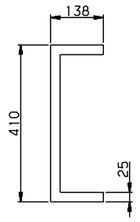
SECTION A-A



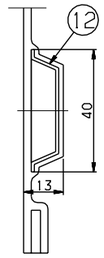
DETAIL D
SCALE=1/2



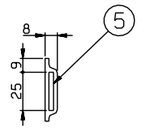
DETAIL E
SCALE=1/2



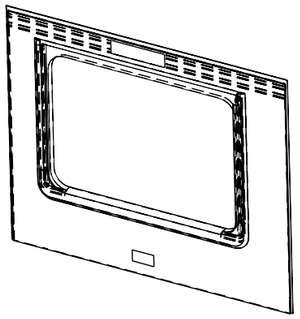
DETAIL #5
SCALE=1/8



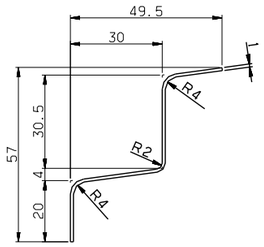
DETAIL H
SCALE=1/1



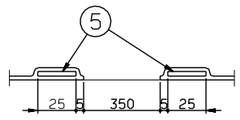
SECTION K-K



ISO VIEW



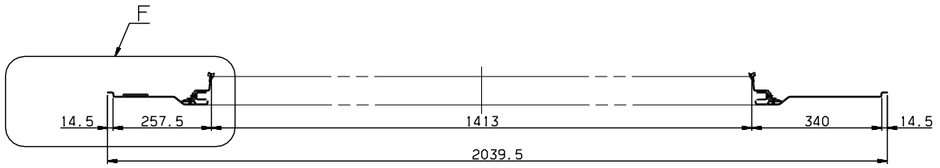
DETAIL #11
SCALE=1/1

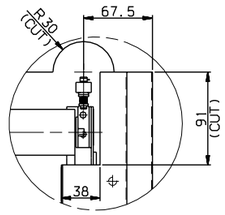


SECTION J-J
SCALE=1/2

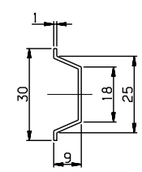
NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 7 SHALL BE CUT ADEQUATELY AND USED
3. PART 8 IS TO PROTECT(TO CUT ADEQUATELY)
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. PART 9 SHALL BE FIXED ON THE PART 1, AND PART 10 SHALL BE DELIVERED SEPERATETLY
6. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
7. PART 4 SHOULD BE APPLIED WITH PART 15.

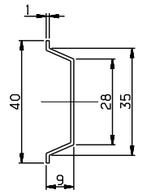




DETAIL C
SCALE=1/3

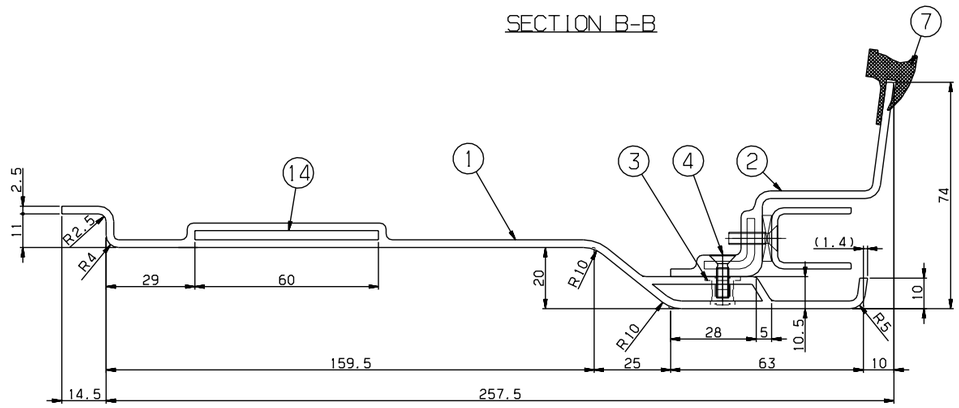


DETAIL #13
SCALE=1/1

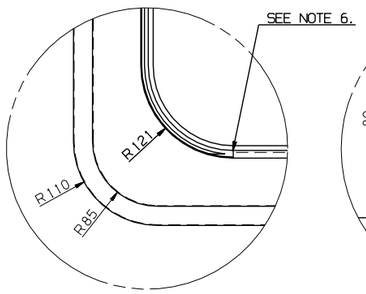


DETAIL #12
SCALE=1/1

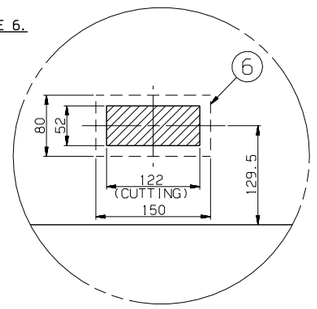
SECTION B-B



DETAIL F
SCALE=1/1



DETAIL G
SCALE=1/4



DETAIL L
SCALE=1/4

NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	W.T	REMARKS
15	CP910004-406	ADHESIVE	ASSY	1		LOCTITE 242
14	RFP51126EJ0-014	SEAT,TAP	SUS304	2		PL T3x100x60
13	RFP51126EJ0-013	STIFFENER	A1050P	4		T1
12	RFP51126EJ0-012	STIFFENER	A1050P	1		T1
11	RFP51126EJ0-011	STIFFENER	SUS304	1		T1,L=1135
10	RFP51126EJ0-010	DUAL_LOCK,FASTENER	ASSY	3		3M,SJ-3550 L-200(DUAL TAPE)
9	RFP51126EJ0-009	DUAL_LOCK,FASTENER	ASSY	3		3M,SJ-3551 L-200(DUAL TAPE)
8	RFP90013AN0	RUBBER,BUSH	ASSY	1		F2.2332
7	RFP51126EJ0-007	RUBBER,SECTION	ASSY	1		RFP51011AN0,L=4600
6	RFP51126EJ0-006	SEAT,TAP	SUS304	2		PL T3x150x80
5	RFP51126EJ0-005	SEAT,TAP	SUS304	1		PL T3x410x138
4	RS60607-098S	SCREW,F.H	SUS304	10		M4x14
3	RFP51126EJ0-003	NUTSERT	SUS304	10		M4
2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1		
1	RFP51126EJ0-001	PANEL	FRP	1		T2.5

승인 APP	검도 CHK	설계 DGN	제도 DRG
JeongYul Lee 2014.10.14	KeongBong Park 2014.10.14	HeonUk Lee 2014.10.14	HeeSook Jeong 2014.10.14

재질 MAT'L: ASSY
품중 G.W:
일반 공차: MC B, VD B, CT B
SIZE A1

TITLE: WINDOW,MASK,TYPE U

도면 번호 DRG. NO: RFP51126EJ0 MS
Ver. 00 Rev. -A
SCALE 1/8 SHEET 1 of 1

RSD1402 RFP- 난-PRJT 심리반송 CATIA

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Ax4	2014.12.18	ADDED PART NO.#15 & DIMENSION	RSD1402-U071	H.U.LEE	K.B.PARK	J.Y.LEE

HYUNDAI Rotem 현대로템주식회사

본 도면은 당사 재산권과 기술권이 함축되어 있으며, 무단 복제, 배포 및 사용을 금합니다. PROPERTY OF ISSUING ENTITY. CANNOT BE DISTRIBUTED OR REPRODUCED WITHOUT AUTHORIZATION.

일반공차 GENERAL TOLERANCE			
절삭 CUTTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
조립 ASSEMBLY	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B
주조 CASTING (±)			
~ 20M	B	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
등급 GRADE		A	B	C
용접 WELDING (±)				
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	2.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공품 MACHINING (±)				